



Parts Included:

- Skid Plate
- Front Upper Bracket
- Front Lower Bracket
- Rear Bracket

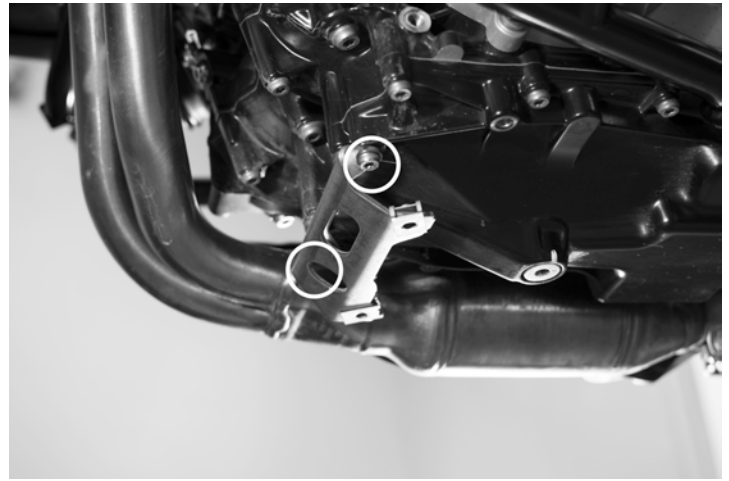
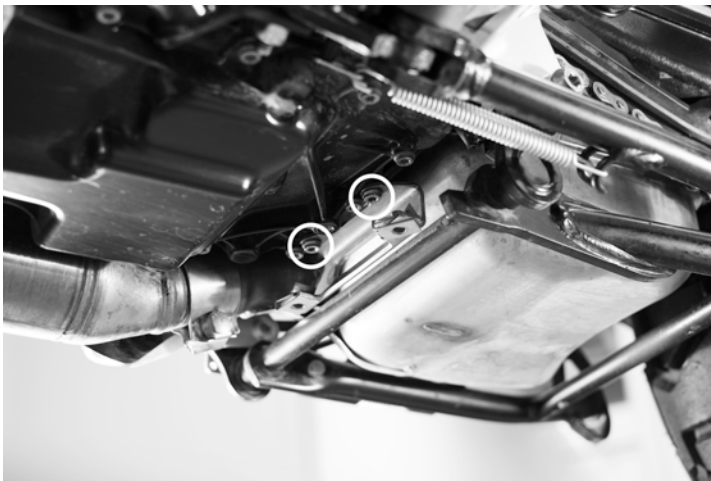
Hardware Included:

- Aluminum Spacer 19mm x 17mm (2)
 - Hex Bolt 8mm x 1.25 x 20mm (3)
 - Hex Bolt 8mm x 1.25 x 25mm (2)
 - Hex Bolt 8mm x 1.25 x 40mm (2)
 - Countersunk Torx Bolt 8mm X 20m (6)
 - Hex Bolt 6mm x 1.0mm x 35 (2)
 - Aluminum Spacer 6mm x 15mm (2)
 - Washer 6mm (2)
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1. Remove the four T27 Torx bolts on the bottom of the factory skid plate .



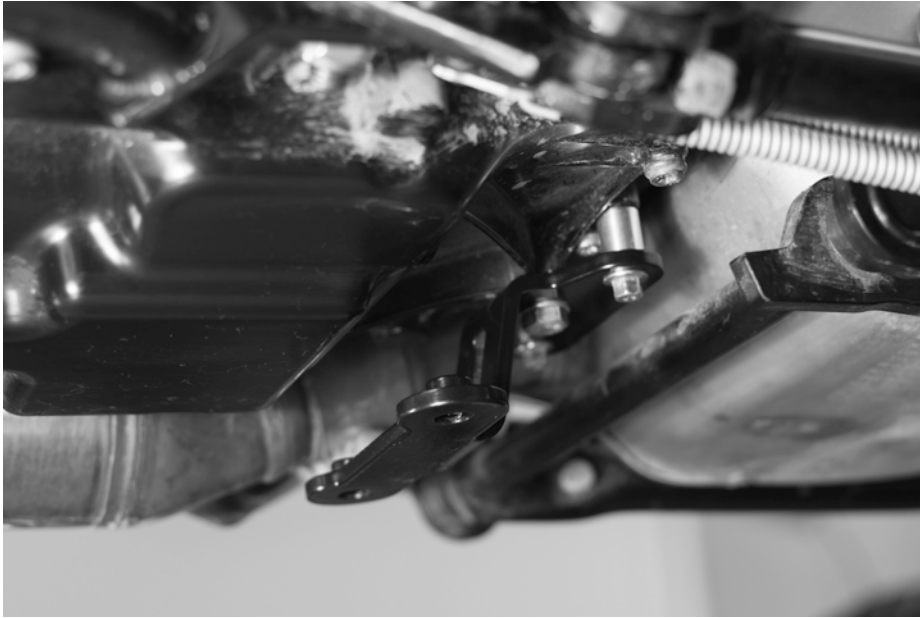
2. Remove the two factory skid plate brackets.



3. Loosely attach the front cross bracket to the sides of the motor using (2) 8mm x 25mm bolts and (2) 8mm washers. Attach the front lower bracket to the cross bracket using the (2) 8mm x 25mm bolts and (2) 8mm washers. Attach the bottom bracket to the motor using the (2) 8mm x 40mm bolts, (2) 8mm washers and the (2) 19mm x 17mm spacers. Torque all the 8mm bolts to 17 ft/lb-23N/n.



4. Install the rear bracket using the (1) 8mm x 20mm bolt, 8mm washer and the (2) 6mm x 35mm bolts, 6mm washers and the 13mm x 6mm x 15mm spacers. Torque all the 6mm bolts to 7 ft/lb-9.7N/n. Torque all the 8mm bolts to 17 ft/lb-23N/n.



5. Attach the skid plate to the brackets using the (6) 8mm x 20mm countersunk bolts. Torque all the 8mm bolts to 17 ft/lb-23N/n.

